



MULTISHIELD

galvanised steel composite sheets



A double-sided composite panel offering greater strength and rigidity, Multishield's galvanised steel sheets have two different coatings and the added benefit of being receptive to magnetic media.

Fabrication guidelines

Routing

Bit size 4mm
Pass Depth 10mm
Stepover 1.8mm

Spindle Speed 12000-24000 rpm
(Steel rpm's need to be lower than on aluminium)

Feed Rate 35mm/sec
Plunge Rate 15mm/sec

1 Adhesive Layer

2 Paint Finish

3 PE Core

4 Galvanised Steel Skin

5 Protective Film

